QPL Qualified
One Piece Knife and Blade Banding Tool
600-058 and 600-061
Operating Instructions
QPL Qualified Standard and Micro Banding Tool Overview

1. Calibration Access Plug
2. Tensioning Lever:
   Squeeze with short gentle strokes to tighten band to the proper tension. Lever will lock to 3. Handle with final full stroke.
3. Cut-Off Lever:
   Squeeze to lock band buckle and trim excess band material.
4. Band Insertion and Release Lever:
   Depress lever to insert or release band from tool.
5. Serial Number
6. Tension Release Lever

NOTES:
1. Use only genuine Glenair/Band-It bands. Other manufacturer’s bands may damage tool.
2. Use only .240” wide bands with 600-058 tool and .120” wide bands with 600-061 tool.
3. Calibrate Standard band tool to 150 ±5 Lbs, Micro tool to 80 ±5 Lbs.

Shield Termination Preparation Process

Step 1

Prepare Cable Braid for termination process.

NOTE: banding must occur on an unfixedtured cable assembly. Attaching a band to a firmly clamped cable will affect the applied forces and will also interfere with the cut-off operation. The cut-off operation causes a rotation of the band termination in order to lock the band.

Step 2

Push braid forward over banding platform. Milk braid as required to remove slack and insure a snug fit around the shield termination area.
Shield Termination Assembly Process

**Step 3**

Double-coil the band prior to use:

**IMPORTANT:** Due to connector/adapter circumference, it may be necessary to double-coil the band in place around the cable or retention area.

A. Insert leading edge of band through the buckle slot twice. (Bands must be double-coiled.)

B. Tighten the coil until the indicator mark (>) is approximately .250 inch (6.4mm) shy of the buckle slot (see illustration below). This will ensure sufficient band tail length for insertion into tool.

![Diagram of buckle and tail length with indicator mark](image)

**Step 4**

Depress the band insertion and release lever (5), and insert the band into the front end opening of the tool, with the loop positioned outward as shown.

![Diagram of band insertion and release lever](image)
Step 5

The band termination area on all backshells is wider than the band. Position the band near the rear lip of the banding platform, allowing room for buckle. For elliptical cable entries position the buckle off center of the peak of the circle. Failure to follow these guidelines will result in poor performance.

Position the band near the rear lip leaving room for buckle.

Step 6

Contract the band with the tensioning lever (2) using short, even strokes, as the band is firmly secured on termination area pull a full stroke to lock handle handle against the tool body indicating the band is compressed to the proper tension.

NOTE: Overly rapid tightening of the band may result in uneven compression. If alignment of the band and shield is unsatisfactory, tension can be relaxed by pulling up tension lever (2) and pushing the release lever (7) forward on top of the tool. Make adjustments as necessary and finish tightening with tensioning lever (2) as described above. Instructional videos are available on the Glenair website: www.glenair.com/banding/
Shield Termination Assembly Process

**Step 7**
Complete the clamping process by depressing the cut-off lever (4), allowing band and cable to rotate slightly.

**Note:** Always install bands on an unfixturesconntector/cable assembly.

**Step 8**
Pull up the release lever (5) to remove excess band for disposal.

**Step 9**
Trim away excess braid from the forward groove, particularly if a shrink boot is to be applied to the assembly.

**Step 10**
Visually inspect shield termination for problems. Correctly installed clamp must have full locking lip on all bands. If lip is damaged or missing, re-calibrate tool tension, check condition of cutter blade and knife, replace if worn or damaged.

**Note:**
1. If poor cutoff quality persists after knife and blade replacement, the tool must be serviced.
2. Band can be removed by lifting buckle with a screwdriver or diagonal cutters.
One-Piece Blade and Knife Removal Procedure

**Step 1**
Remove two screws to release head assembly.

**Step 2**
Slide blade housing off to reveal knife.

**Step 3**
Pull down at 45° angle to remove knife.

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Remove both hex head screws shown

Slide blade off of knife

Push pin out

Pull knife off in a downward motion

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601-330 Cutter Knife and Blade Kit for 600-058
601-329 Cutter Knife and Blade Kit for 600-061

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Tool Calibration

Band-Master® ATS Banding tools are factory-calibrated and are supplied with a calibration certificate. Glenair recommends that tool calibration be checked after 500 terminations. Actual calibration interval can be determined by tool users. Glenair also provides calibration services. A portable kit is available for on-site calibration. Range of the calibration device is 40 to 180 Lbs, accuracy is ±1 Lb.

601-200 Band-Master® ATS Calibration Kit provides fast, easy, accurate calibration of all banding tools.

Pneumatic Tools for High Volume Production

Pneumatic Band-Master® ATS tools with counter, speed up band installation and reduce operator fatigue.

**Band-Master® ATS Pneumatic Banding Tools**

Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 2.74 lbs (1.24 Kg).

- 601-106 for use with standard bands.
- 601-107 for use with micro bands.

**601-400 Band-Master® ATS Foot Pedal Control for Pneumatic Banding Tools**

Frees both hands to help assure more accurate, reliable and faster shield terminations (included with pneumatic banding tool kits).

**Tool Repair and Refurbishment**

Glenair provides repair and refurbishment services for Band-Master® ATS tools. Typical services include calibration along with replacements of cutter knife and cut-off blade. Simply send the tool to Glenair:

**ATTN: Customer Service**

Glenair, Inc.
1211 Air Way
Glendale CA 91201

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Replacement Parts and Band-Master® Bands

### BANDS & REPLACEMENT PARTS FOR 600-058 TOOL

<table>
<thead>
<tr>
<th>Part Description</th>
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<tbody>
<tr>
<td>Standard Length Band, Supplied Flat</td>
<td>600-052</td>
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<tr>
<td>Standard Length Band, Supplied Pre-Coiled</td>
<td>600-052-1</td>
</tr>
<tr>
<td>Extended Length Band, Supplied Flat</td>
<td>600-090</td>
</tr>
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<tr>
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### BANDS & REPLACEMENT PARTS FOR 600-061 TOOL

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Visit the Glenair website for additional information on backshell assembly tools, banding tools and accessories:

www.glenair.com

Training videos on Band-Master® ATS termination procedures are available on the Glenair website:
http://www.glenair.com/banding/

Consult factory for additional recommendations for technical information on overall shields with distributed individual shields on common terminations.