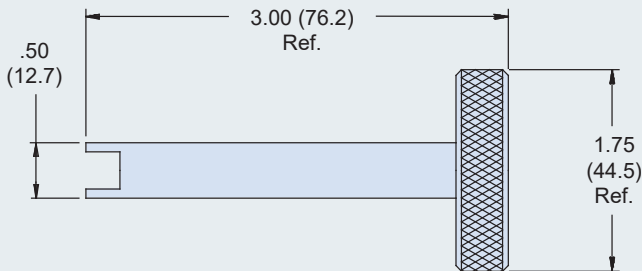


Band-Master® ATS

Calibration Tools and Kits

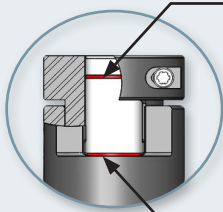
Calibration Keys and Tension Gauges



601-205 Calibration Key

The **601-205 Calibration Key** is designed for use with 600-058, 600-061, 601-211 and 601-212 manual banding tools. Material is black anodized aluminum alloy. One full turn clockwise will advance the tension range approximately 1.0 - 2.5 lbs, a counter-clockwise turn will decrease tension by the same amount.

Verification inspection window



Above tolerance limit stripe (not visible when gauge is in the fixed position)

Below tolerance limit stripe (in view when gauge is in the fixed position)



Note: the band tool is within tolerance if no part of the stripes (above or below) appear in the verification inspection indicator window

601-211 and 601-212 Tension Gauge

The **601-211 (M81306/1C) and 601-212 (M81306/1D) Tension Gauge** is used to check and calibrate the manual tool to values noted on calibration sticker. Constructed of hardened steel.

Part No.	SAE Part No. (Ref)	A +.015 (0.38) -.005 (0.13)	Used with Manual Tool P/N
601-211	M81306/1C	.460 (11.68)	Standard 601-100 • 600-058 (M81306/1-01 Kit)
601-212	M81306/1D	.360 (9.14)	Micro 601-101 • 600-061 (M81306/1-02 Kit)
601-205	M81306/1E	N/A	Both