1. Apply Teflon tape over yoke areas overlapping onto individual legs (see dotted line areas). Pull ArmorLite® braid onto the smaller legs first, then overlap with the large trunk.

2. Solder all open apertures providing 90%–100% optical coverage, meeting class 3 visual examination. Trim excess braid if required.

3. Suggested solder type:
   SN63 WRMAP3, per QQ-S-571F/J-STD-004,
   Solder diameter .062 flux-rosin mildly activated
   Iron size: 175 watt: Suggested tip temperature 780°F to 800°F.
   Dwell time on the braid should be 5-10 seconds total, gong back and forth per leg.