



Series 80 Mighty Mouse Shrink Boots Boot Material Properties

Adhesive lined boot material properties

Heat-shrink boots are not watertight unless equipped with factory-installed or user-installed adhesives. When heat is applied to the boot, the adhesive melts and fixes the boot to the adapter and cable jacket to provide the necessary sealing as well as mechanical strain-relief. Hot melt thermoplastic polyamide adhesive is compatible with most cable jackets, economical and easy to install.

Shrink Boot Typical Material Properties

Property	Type 1 High Performance Elastomer	Type 2 Zero Halogen Polyolefin	Type 9* Low Temperature Flexible Polyolefin
Flexibility	Semi-rigid	Semi-flexible	Flexible
Operating Temperature Range	-75°C to +165°C	-40°C to +130°C	-40°C to +100°C
Shrink Temperature (min.)	135°C	135°C	<80°C
Tensile Strength (psi)	1700	1100	1740
Elongation (% min.)	400	250	500
Long Term Heat Aging	3000 hrs, 150°C	3000 hrs, 135°C	168 hrs, 150°C
Heat Shock	4 hrs, 215°C	4 hrs, 215°C	4 hrs, 160°C
Heat Aging	168 hrs, 160°C	168 hrs, 160°C	168 hrs, 160°C
Dielectric Strength (V/mil)	300	380	10 M
Volume Resistivity (ohms-cm)	10 ¹³	10 ¹²	10 ¹²
Water Absorption (%)	0.5	0.5	0.5
Flammability	Burn Time <15 sec Burn Length <25mm	Burn Time <15 sec Burn Length <25mm	Burn Time <120 sec Burn Length <25mm
RoHS Compliant	Yes	Yes	Yes
Oxygen Index (% min.)	N/A	30	N/A
Temperature Index (°C)	N/A	250	N/A
Smoke Index (max.)	N/A	20	N/A
Toxicity Index (max.)	N/A	3	N/A

* Note: Type 9 Low-Temp Flexible Polyolefin is the standard material for the USB Shrink Boot.

Shrink Boot Fluid Resistance

Fluid	Type 1 High Performance Elastomer	Type 2 Zero Halogen Polyolefin
Lubricating Oil	Very good	Good
Hydraulic Fluid	Very Good	Good
Aviation Fuel	Very Good	Good
Gasoline	Very Good	Fair
De-Icing Fluid	Excellent	Very Good
Automotive Diesel	Good	Fair

W1 and W2 Adhesive Properties

Attribute	W1 Standard High Temperature Hot Melt Adhesive (All Boots Except USB)	W2 Standard Hot Melt Adhesive For USB Type 9 Boots Only
Boot Material Compatibility	Type 1 and 2	Type 9 Only
Continuous Operating Temp.	-65° to +125°C	-40° to +80°C
Resistance to Fuels, Oils & Fluids	Good	Good
Low Toxicity, Zero Halogen	Yes	Yes

Material Color Options for Type 1 High Performance Elastomer Only
Add Optional Color Mod Code to End of Any Type 1 Material Part Number

Mod Code	Color	Similar to (Reference)	Mod Code	Color	Similar to (Reference)
632 B	Blue	PANTONE 3005U	632 R	Red	PANTONE 1797U
632 E	Grey	FED-STD-595; #36270	632 T	Tan	FED-STD-595; #33446
632 G	Green	PANTONE 355U	632 W	White	FED-STD-595; #37875
632 P	Purple	FED-STD-595; #37100	632 Y	Yellow	PANTONE YELLOW U
632 O	Orange	FED-STD-595; #32300	Standard	Black	FED-STD-595; #37038

Dimensions in Inches (millimeters) are subject to change without notice.