

## Series 795 General Information

### High Reliability Space Flight Applications

# SERIES 795

## Space Flight Information

### Is the Series 795 qualified and approved for space flight?

The Series 795 connector is an RF/microwave version of the space-approved Series 791 connector.

### Do Series 795 connectors meet outgassing requirements?

Connectors must be vacuum baked to guarantee compliance with outgassing limits established by NASA and military space programs. The requirements are 1.0 % Total Mass Loss (TML) and 0.1% Collected Volatile Condensable Material (CVCM). ASTM E595 defines the test procedure.

### What is vacuum bakeout?

Connectors are placed in a special oven for 24 hours at +125°C and a vacuum of 10<sup>-6</sup> Torr.

### Are Series 795 connectors non-magnetic?

Series 795 connectors meet the 2.0µ magnetic permeability requirement of EIA-364-54. Additional residual magnetism screening is available on request.

Series 795 connectors are available with upgraded screening and vacuum bakeout for high reliability space programs. Find the appropriate code from the following table and add the code to the part number.

Example  
 795-001SBMB1-4ML-429C

### SPACE GRADE MODIFICATION CODES

Modification Code	NASA Screening Level		Vacuum Bakeout 24 hours +125 °C
	Level 1 Highest Reliability	Level 2 High Reliability	
-429		●	
-429A		●	●
-429B	●		
-429C	●		●
-186M			●

### NASA Screening Requirements (EEE-INST-002 Table 2C)

Inspection/Test	NASA Screening Level	
	Level 1 Highest Reliability	Level 2 High Reliability
Visual Inspection	100% 10X magnification	100% 10X magnification
Mechanical Inspection	2 connectors 10X magnification	2 connectors 10X magnification
DWV/IR	2 connectors	2 connectors
Contact Separation Force (non-removable contacts)	2 connectors	Not required
Mating and Unmating Force	2 connectors	Not required
Hermeticity (hermetic connectors only)	100%	100%
Vacuum Bakeout (Optional, depends on Mod code)	100%	100%