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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

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| Product name: 411 PrimB Clear Toughened Instant Adhesive | Item No.: 41145 / ICH 160, 135446 |
| Product type: Cyanoacrylate | Region: United States |
| Company address: Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067 | Contact information: Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.loctite.com |

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Material components | % | ACRITLY | OSHA PEL | OTHER |
|----------------------------------|--------|-------------|----------|-------|
| Ethyl cyanoacrylate T085-05-0 | 60-100 | 0.2 ppm TWA | None | None |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

| | | HMIS: | |
|--------------------------------|--|-----------------------------|---------------|
| Physical state: Liquid | | HEALTH: | 2 |
| Color: Clear | | FLAMMABILITY: | 2 |
| Odor: Sharp, Irritating | | PHYSICAL HAZARD: | 1 |
| | | Personal Protection: | See Section 8 |

WARNING: BONDS SKIN IN SECONDS.
MAY CAUSE EYE AND RESPIRATORY IRRITATION.
COMBUSTIBLE LIQUID AND VAPOR.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

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|----------------------|--|
| Inhalation: | Exposure to vapors above the established exposure limit results in respiratory irritation which may lead to difficulty in breathing and tightness in the chest. |
| Skin contact: | Bonds skin in seconds. May cause skin irritation. Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health hazard even if bonded to the skin. |
| Eye contact: | Irritating to eyes. Causes excessive tearing. Eyelids may bond. |
| Ingestion: | Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It is almost impossible to swallow. |

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.